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Bespoke AMT, DCT, SMG transmission parts

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Product Images



ADD TO CART

SMG III Lower Hydraulic Pump 21542282998

23017841032 23017838933



CAD \$2,744.28

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The SMG III lower hydraulic pump is for BMW vehicles with Sequential Manual Gearboxes (SMG). We have rebuilt the lower hydraulic pump with new and upgraded components to exceed the performance standards set by the OEM. Our motor is designed to specifically for the SMG duty cycle and will handle the high torque of 90+bar (1300psi) pressure requirements. The motor features a high-quality construction, with a housing and precision-engineered components that are built to withstand heavy-duty use. It is also designed to be highly efficient, with advanced cooling technology that helps to dissipate heat and improve performance. Our accumulator is designed for enhanced durability and reliability. Our accumulator replaces the OEM BMW design with robust materials, ensuring a long-lasting solution. If the unit ever goes out of specification, we offer a repair service to restore back. A full overhaul and rebuild service for SMG III lower hydraulic pump will be done by our expert technicians. Services and products included are:

- New hydraulic motor
- New upgraded accumulator or OEM accumulator
- New pressure sensor
- New temperature sensor
- New seals throughout
- Fully bench tested once assembled
- Ultrasonic cleaning of all components

Treat this product as a BMW SMG III lower hydraulic pump upgrade, engineered to meet the exacting standards of the iconic M series. This high-performance lower pump section ensures optimal hydraulic pressure for your SMG transmission. Precision-crafted to guarantee a perfect fit and seamless integration, it restores your M6 or M5 to its peak driving performance. Experience smoother gear shifts and enhanced driving dynamics with this upgraded part, purpose-built for the E6x platform. Elevate your M series driving experience with the reliability and precision of our in-house pressure accumulator. Please note: this item does not include a clutch slave solenoid. We suggest reusing your solenoid or send your solenoid for testing and we can mount it directly to the lower hydraulic pump. **At this time we are low on cores. You will need to send your pump in for rebuild. Please contact us for further instructions.** \$250 core charge included in price, refund issued once old pump section is returned to our warehouse. For full refund used pump has to be free of damage upon reception.

Related Part Numbers:

- 23-01-2-283-744, 23 01 2 283 744, 23.01.2.283.744, 23012283744
- 21542282998, 21-54-2-282-998, 21 54 2 282 998, 21.54.2.282.998
- 31216792287, 31-21-6-792-287, 31 21 6 792 287, 31.21.6.792.287
- 23017838933, 23-01-7-838-933, 23 01 7 838 933, 23.01.7.838.933
- 31331091864, 31-33-1-091-864, 31 33 1 091 864, 31.33.1.091.864
- 23017838936
- 23017845630